

## **Biogas application in schools at North Darfur**

### **Introduction (Rationale)**

Sudan is characterized by high dependence on biomass energy (fire wood, charcoal, and agricultural residues), it constitute 78% of total energy consumption. It is composed of 69% fuel wood (firewood and charcoal) and 9% residues. Households consume about 60% of total energy consumption and 72% of total biomass energy. Sudan is facing real environmental degradation due to combine factors (drought, desertification, over-grazing expansion of agricultural land, firewood/charcoal production, etc) and depletion of forest resources. The increase in time and effort for collecting firewood is a damaging factor to the health of women in rural areas. Installation of biogas units at schools will spare women the drudgery of collecting wood to provide the breakfast meals for their children.

### **Technical description of appropriate biogas plant**

A biogas digester is a physical structure, commonly known as a biogas plant. As various chemical and microbiological reactions take place in the digester, it is also known as bio-reactor, biogas generator or anaerobic reactor. The main function of this structure is to provide anaerobic conditions within it. As a chamber, it should therefore be air and water tight. It can be made of various construction materials and in different shape and size. Fixed dome Chinese model biogas plants were built in China as early as 1936 and in the currently known round shape since the 1970s. It consists of an underground brick masonry compartment (fermentation chamber) with a brick dome, concrete or prefabricated plastic dome on the top for gas storage. In this design, the fermentation chamber and gas holder are combined as one unit. This design eliminates the use of expensive steel gas holder which is susceptible to corrosion and depends on metal workshop and transport facilities. The availability of at least 20 kg dung per day allows running of a small bio-digester two cows or seven small ruminants provide enough fuel to meet the daily cooking needs of a rural family. At the end the slurry residue out of the digester is no waste but a valuable fertilizer.

### **Biogas Appliances**

Biogas is a clean gas that can, in principle, be used like other fuel gas for household and industrial purposes, especially for: gas cookers/stoves, biogas lamps, radiant heaters, incubators, refrigerators and engines.

### **Project implementation**

WFP at north Darfur intends to maintain a biogas unit already installed at Alsanousi School and also to construct a new one as demonstration using the Chinese fixed dome

### **Project management**

Agricultural Technology Transfer Society (ATTS) through subcontracting with Bicon company who will be implementing the installation of the biogas units. Training will be carried by ATTS for those who are going to operate the digester.

## Project budget Chinese FIXED DOME

| Biogas Unit calculations   |      | 10m3                           |                        |                                      |
|--|------|--------------------------------|------------------------|--------------------------------------|
| D=2.7 H=2.32 H'=1,22 F'=0.6 F''=0.5                                |      |                                |                        |                                      |
| ITEMS  | Unit | Cost of 1 unit excavated (SDG) | Total volume excavated | Cost of total volume excavated (SDG) |
| <b>EXCAVATION</b>  |      |                                |                        |                                      |
| Digester excavation  | m3   | 30                             | 130                    | 3900                                 |
| Out let excavation   | m3   | 10                             | 130                    | 1300                                 |
| Back filling   | m3   | 34                             | 75                     | 2550                                 |
| <b>CONCRETE WORK</b>   |      |                                |                        |                                      |
| Digester sand leveling   | m2   | 13.4                           | 20                     | 268                                  |
| // // bottom concrete  | m3   | 1.2                            | 3417                   | 4100.4                               |
| // // wall concrete  | m3   | 1.3                            | 3417                   | 4442.1                               |
| // // dome concrete  | m3   | 1                              | 3417                   | 3417                                 |
| Out let sand leveling  | m2   | 7.1                            | 20                     | 142                                  |
| // // bottom concrete  | m3   | 0.7                            | 3417                   | 2391.9                               |
| // // wall concrete  | m3   | 1.13                           | 3417                   | 3861.21                              |
| // // rove concrete  | m3   | 0.75                           | 3700                   | 2775                                 |
| <b>SEALING</b>   |      |                                |                        |                                      |
| Dofa Sealant Paint   | m2   | 41.1                           | 120                    | 4932                                 |
| Dofa Sault Resistant Cote  | m2   | 41.1                           | 30                     | 1233                                 |
| <b>APPLIANCES</b>  |      |                                |                        |                                      |
| manhole cover + in out let & fittings                              | unit | 1                              | 3000                   | 3000                                 |
| gas burner room  | //   | 2                              | 1750                   | 3500                                 |
| In & out let dung and sludge collector                             | unit | 2                              | 300                    | 600                                  |
| Testing after feeding dung & Operation                             | //   | 1                              | 10000                  | 10000                                |
| <b>TOTAL</b>   |      |                                |                        | <b>52413</b>                         |
| Transportation from Khartoum to Fashir and Accommodation at Fashir |      |                                |                        | 40000                                |
| <b>TOTAL COST</b>  |      |                                |                        | <b>92413*</b>                        |

\*It should be noted that the total cost **DOES NOT INCLUDE TRANSPORTATION** cost of our frame. THIS would facilitate the modified Pusin in installation of the rest of biogas units at Fashir

**Using PUXIN frame modified to be used for the fixed Chinese dome**

| Biogas Unit calculations   |             | 10 m3  |                               |   |
|--|-------------|--|-------------------------------|---|
| <b>AL- FASHIR PRICE</b>  |             |  |                               |   |
| D=2.7 H=2.32 H'=1,22 F'=0.6 F''=0.5                                |             |  |                               |   |
| <b>ITEMS</b>   | <b>Unit</b> | <b>Cost of 1 unit volume excavated (SDG)</b> | <b>Total volume excavated</b> | <b>Cost of total volume excavated (SDG)</b> |
| <b><u>EXCAVATION</u></b>   |             |  |                               |   |
| Digester excavation  | m3          | 18   | 130                           | 2340  |
| Out let excavation   | m3          | 15   | 130                           | 1950  |
| Back filling   | m3          | 10   | 75                            | 750   |
| <b><u>CONCRETE WORK</u></b>  |             |  |                               |   |
| Digester sand leveling   | m2          | 13.4   | 20                            | 268   |
| // // bottom concrete  | m3          | 1.2  | 3247                          | 3896.4                                      |
| // // wall concrete  | m3          | 2.2  | 3247                          | 7143.4                                      |
| // // dome concrete  | m3          | 1.2  | 3247                          | 3896.4                                      |
| Out let sand leveling  | m2          | 7.1  | 20                            | 142   |
| // // bottom concrete  | m3          | 1.14   | 3247                          | 3701.58                                     |
| // // wall concrete  | m3          | 1.9  | 3247                          | 6169.3                                      |
| // // rove concrete  | m3          | 0.63   | 3700                          | 2331  |
| <b><u>SEALING</u></b>  |             |  |                               |   |
| DOFA SEALANT PAINT   | m2          | 43   | 120                           | 5160  |
| DOFA SAULT RESISTANT COTE  | m2          | 43   | 30                            | 1290  |
| <b><u>APPLIANCES</u></b>   |             |  |                               |   |
| manhole cover + in out let & fittings                              | unit        | 1  | 3000                          | 3000  |
| gas burner room  | //          | 2  | 1750                          | 3500  |
| In & out let dung and sludge collector                             | unit        | 2  | 300                           | 600   |
| Testing after feeding dung & Operation                             | //          | 1  | 10000                         | 10000                                       |
| <b>TOTAL</b>   |             |  |                               | <b>56138</b>                                |
| Transportation from Khartoum to Fashir and Accommodation at Fashir |             |  |                               | 40000                                       |
| <b>TOTAL COST</b>  |             |  |                               | <b>96138</b>                                |

## Alsonosy Biogas Unit maintenance and operation

|   |      |      | Cost (SDG) | Cost (SDG) |
|---|------|------|------------|------------|
| digester area leveling                          | unit | 1    | 1500       | 1500       |
| repair in out let chamber                       | unit | 1    | 1000       | 1000       |
| build additional gas holder                     | unit | 3    | 5000       | 15000      |
| in out let dung & slurry collector              | unit | 2    | 300        | 600        |
| Withdraw all unit slurry + cleaning             | unit | 1    | 3000       | 3000       |
| Withdraw all sealant paint                      | unit | 1    | 1500       | 1500       |
| A new up layer bottom concrete (7 cm )          | unit | 1    | 1500       | 1500       |
| Sealant paint                                   | m2   | 40   | 120        | 4800       |
| gas pipe and fittings                           |      | unit | 1000       | 1000       |
| gas cocker + protection wall                    |      | 2    | 1500       | 3000       |
| Test +dung coll.+ preferment.+ Feed + Operation |      | 1    | 5000       | 5000       |
| Total cost                                      |      |      |            | 37900      |

### Training component

Atts will carry out training for people who will be held responsible for operation the biogas units. This could be done for two days after biogas operation and can later make monitoring for three months with frequent visits every two weeks if you request. The cost is 1,000 for each day excluding travel and accommodation. We can add these costs later as soon as we get the real cost.